



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200
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RBH9928-12
Job Sheet 195983



Part No: RBH9928-12

Job Qty: 6 pcs

Part Name: Tab Bender 12" Long



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 6/4/19

Job Tracking No:

Due Date: 8/1/19

Created By: Marie Lajeunesse

Type: SOLD

Description:

Note: DWG RBH9928-12 Rev C IPP Rev A 17.11.23 New issue DP Verify DD/IPP Rev B 18.03.01 DWG update DP Verify DD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
110	Small Fab - 1	6 pcs	8/1/19		0.00	6.00	Small Fab - 1		ML
							Small Fab - 2		
							Small Fab - 3		
							Small Fab - 4		
							Small Fab - 5		
							Small Fab - 6		
							Small Fab - 7		
120	QC 5	6 pcs	8/1/19		0.00	0.00	QC 5 - 10		
							QC 5 - 12		
							QC 5 - 17		
							QC 5 - 18		
							QC 5 - 19		
							QC 5 - 22		
							QC 5 - 24		
							QC 5 - 3		
							QC 5 - 43		
							QC 5 - 49		
							QC 5 - 51		
							QC 5 - 58		
							QC 5 - 68		
130	Packaging 3-1 - Stock - B4B	6 pcs	8/1/19		0.00	0.00	Packaging 3 - 1 - B4B		
							Packaging 3 - 2 - B4B		
							Packaging 3 - 3 - B4B		
							Packaging 3 - 4 - B4B		
							Packaging 3 - 5 - B4B		
							Packaging 3 - 6 - B4B		



Container No: S192311



Part: RBH9928-12

Job No: 195983

Serial No/Batch: S192311

Revision: C

Inspector:

Exp Date:

Instructions:

Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
CANADA
TEL : 1 613 632-5200
Email: sales@dartaero.com
www.dartaerospace.com

Date: 06/20/19

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				Packaging 3 - 7 - B4B	
				Packaging 3 - 8 - B4B	
				Packaging 3 - 9 - B4B	
				Packaging 3 - 10 - B4B	
				Packaging 3 - 11 - B4B	
				Packaging 3 - 12 - B4B	
				Packaging 3 - 13 - B4B	
				Packaging 3 - 14 - B4B	
				Packaging 3 - 15 - B4B	
				Packaging 3 - 16 - B4B	
				Packaging 3 - 17 - B4B	
				Packaging 3 - 18 - B4B	
				Packaging 3 - 19 - B4B	
				Packaging 3 - 20 - B4B	
				Packaging 3 - 21 - B4B	
				Packaging 3 - 22 - B4B	
				Packaging 3 - 23 - B4B	
				Packaging 3 - 24 - B4B	
				Packaging 3 - 25 - B4B	
				Packaging 3 - 26 - B4B	
				Packaging 3 - 27 - B4B	
				Packaging 3 - 28 - B4B	
				Packaging 3 - 29 - B4B	
				Packaging 3 - 30 - B4B	
				Packaging 3 - 31 - B4B	
				Packaging 3 - 32 - B4B	
				Packaging 3 - 33 - B4B	
				Packaging 3 - 34 - B4B	
				Packaging 3 - 35 - B4B	
				Packaging 3 - 36 - B4B	
140	QC 21 - SA	6 pcs	8/1/19	0.00 0.00	QC 21 - SA - 21
					QC 21 - SA - 70
					QC 21 - SA - 53
Part Op 110 - (Small Fab) - Assemble as per DWG. Sheet 1 Descriptions: 120 - (QC5- Inspect part completeness to step on W/O) 130 - (Identify as per dwg & Stock Location: _____) 140 - (QC21- Final Inspection - Work Order Release)					
Job BOM					
Part / Item	Component Name	Quantity	Operation	Container	
92356A247	Carriage Bolt	18 Ea (3 ea)	110-Small Fab - 1	6X50P2846 7X5011315	
96659A104	Washer	18 Ea (3 ea)	110-Small Fab - 1	8X5011316 10X50190290	
KKT-11A	Knurled Knob	18 Ea (3 ea)	110-Small Fab - 1	5/19/2019	
RBH9928-12-3	Tab Bender	6 pcs (1 ea)	110-Small Fab - 1	5/18/2019	
RBH9928-12-5	Clamp	6 pcs (1 ea)	110-Small Fab - 1	5/18/2019	
Job Allocations					
Operation	Component Part	Required	Inventory	Allocated	
110-Small Fab - 1	92356A247	18	60	0	
	96659A104	18	115	0	
	KKT-11A	18	20	0	
	RBH9928-12-3	6	11	0	
	RBH9928-12-5	6	11	0	
Part Specifications					
Specifications could not be found.					

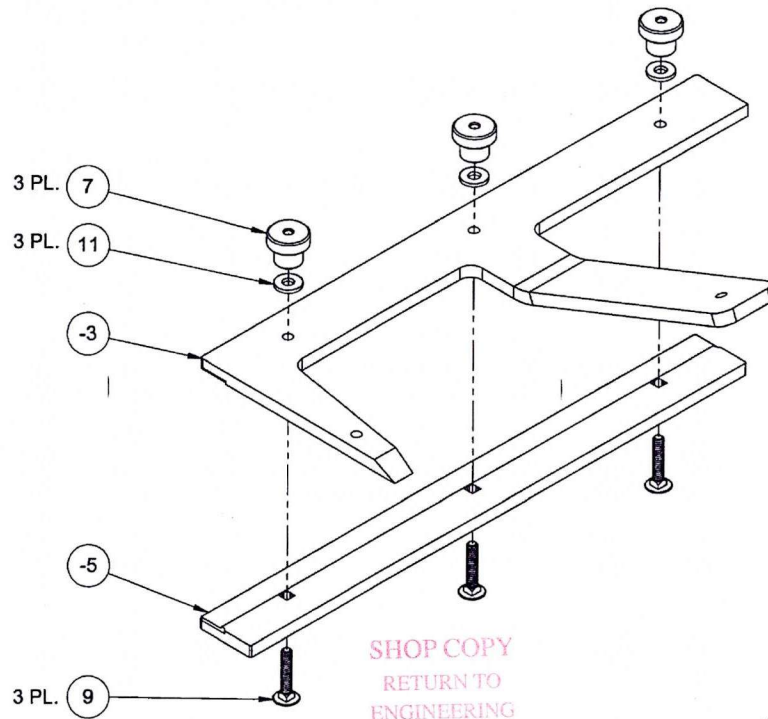
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ITEM #	QTY	PART #	TITLE	PG
-3	1	RBH9928-12-3	TAB BENDER	2
-5	1	RBH9928-12-5	CLAMP	3
7	3	ESSENTRA #KKT-11A	FEMALE KNOB KNURLED	-
9	3	McMaster#92356A247	SQUARE NECK CARRIAGE BOLT #10-24 X 1" L.G.	-
11	3	McMaster#96659A104	# 10 STAINLESS STEEL SAE FLAT WASHER	-

REV.	DESCRIPTION	ECN #	DATE	BY	APPROVED
1	CHANGED CORNER RADIUS FROM .032 TO .063	-	5/14/07	-	-
2	LENGTHENED CORNER RADIUS FROM .5 TO .625 (4X) AND ADDED NEW REVISION LOG	-	5/14/07	WP	DW
2A	CHANGED TITLE BLOCK & REVISION BLOCK	-	12/10/09	RJC	RW
C	BROACH DIMENSIONS CHANGED, TEMPLATE UPDATED	17-770	17.11.29	VM	WM

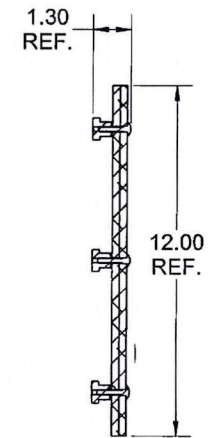
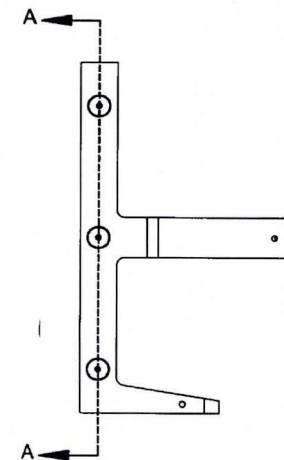


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SUBJECT TO AMENDMENT
WITHOUT NOTICE
WORK ORDER
NO. 195983 MJS
190604

RBH9928-12 TAB BENDER 12" LONG WITH PLASTIC BLOCK

NOTES:

- 1) MATERIAL: N/A
- 2) HEAT TREAT: N/A
- 3) FINISH: N/A
- 4) SPEC: N/A
- 5) BREAK ALL SHARP EDGES: N/A
- 6) IDENTIFICATION: N/A



SECTION A-A

DART AEROSPACE Hawkesbury, Ontario, Canada			
TITLE TAB BENDER 12" LONG WITH PLASTIC BLOCK			
DWG NO. RBH9928-12	REV C		
DESIGN BY: VM 11/29/2017	XXX ± .005	FRACTIONS 1/8	
DRAWN BY: VM 11/29/2017	XX ± .01	ANGLES 5.5°	
CHECKED: WM 12/01/2017	X ± .1	SURFACES = 125	
MFG. APPR: DD 12/01/2017	1. DIMENSIONS ARE IN INCHES		
APPROVED: WM 12/01/2017	UNLESS OTHERWISE SPECIFIED		
DATE: 11/29/2017	2. INTERPRET DIM AND TOL PER ASME Y14.5M-2009		
	3. DIMENSIONAL LIMITS APPLY AFTER PLATING		
SCALE: NTS	WEIGHT: N/A	SHEET 1 OF 3	
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